

# Ascend Performance Materials Operations LLC - Polyamide 66

Monday, November 4, 2019

## **General Information**

### **Product Description**

Vydyne 50BW is general-purpose PA66 resin. Offered in natural and designed for extrusion-compounding applications, this product is available at two moisture levels: 0.2% (max) as Vydyne 50BW and 0.5% (max) as Vydyne 50BWFS.

Vydyne 50BW provides the chemical resistance typical of PA66 to many chemicals, machine and motor oils, solvents and gasoline. Vydyne 50BW exhibits good initial color and color retention after compounding.

General	·	·	
Material Status	Commercial: Active		
Availability	Asia Pacific	• Europe	North America
Features	Chemical Resistant	General Purpose	Oil Resistant
	<ul> <li>Gasoline Resistant</li> </ul>	<ul> <li>Good Color Stability</li> </ul>	<ul> <li>Solvent Resistant</li> </ul>
Uses	<ul> <li>Compounding</li> </ul>		
Agency Ratings	<ul> <li>ASTM D4066 PA0111</li> </ul>	• EU 10/2011	
	<ul> <li>ASTM D6779 PA0111</li> </ul>	• EU 2023/2006	<ul> <li>NSF STD-51</li> </ul>
	• EC 1935/2004	• FDA 21 CFR 177.1500	
RoHS Compliance	<ul> <li>RoHS Compliant</li> </ul>		
Appearance	<ul> <li>Natural Color</li> </ul>		
Forms	<ul> <li>Pellets</li> </ul>		
Processing Method	Compounding		

ASTM & ISO Properties <sup>1</sup>					
Physical	Nominal Value	Unit	Test Method		
Density	1.14	g/cm³	ISO 1183		
Viscosity Number (H2SO4 (Sulphuric Acid))	137 to 148	cm³/g	ISO 307		
Bulk Density	675	g/l	ASTM D1895		
Moisture Content	0.20	%	ASTM D6869		
Relative Viscosity <sup>2</sup>	45.0 to 51.0		ASTM D789		
Thermal	Nominal Value	Unit	Test Method		
Melting Temperature	500	°F	ISO 11357-3		
Optical	Nominal Value	Unit	Test Method		
Yellowness Index	-4.0	ΥI	ASTM D1925		



<sup>&</sup>lt;sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>&</sup>lt;sup>2</sup> Formic acid